

Receiving Report

Date: 14/9/12

Batch No: M130346

Supplier: TH46

Dart P/O: 25673

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☒
 Work Order 1410/12

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Rec'd | Quantity Short | Quantity Inspected | Quantity Rejected | Comment / NCR Number |
|-------------|------------------------|------------------|----------------|----------------|--------------------|-------------------|----------------------|
| | <u>VMA PO Pouch B0</u> | | | | | | |
| | | | | | | | |
| | | | | | | | |

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

| All Item ID/GL/WOs | All Rec. Employees | All Currencies |
|--------------------|--------------------|----------------|
|--------------------|--------------------|----------------|

Grouped by Vendor ID

| | |
|--------------------------------|------------|
| Total Received Quantity: | 300.0000 |
| Total Qty to Inspect (PO U/M): | 0.0000 |
| Total Reject Quantity: | 0.0000 |
| Total Receipt Value: | \$1,027.28 |
| Total Balance Due Quantity: | 0.0000 |

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 895642
Ship Date 10Sep14 at 14:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-719484- 1 Your PO # 25673
STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"

Heat Number Tag No
B200951-2 331229

Quantity
160.00 SFT

PCS
5

Wt LBS
319

2) Our Order PEC-719484- 2 Your PO # 25673
Part # ***** OFFERING .036" ***** Rel #
STAINLESS STEEL SHEET 304-2B
.0360 Nom X 48.0000" X 96.0000"

Heat Number Tag No
502403 331230

Quantity
128.00 SFT

PCS
4

Wt LBS
189

3) Our Order PEC-719484- 3 Your PO # 25673
ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" X 144.0000"

Heat Number Tag No
171104-6 331038

Quantity
12 FT

PCS
1

Wt LBS
28

TOTAL: Tags 3 PCS 10 Wt LBS 536

Heat Number *** Chemical Analysis ***
171104-6
502403
B200951-2

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

10472 2119 1BDL 302

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 895642
Ship Date 10Sep14 at 14:26 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL 1 SKID GW 621 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
INVENTORY, SEPT. 18 & 19/2014. THERE WILL BE NO
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
OFFICE WILL REMAIN OPEN.

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

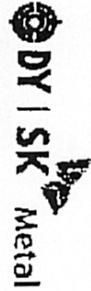
THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL SHEET 304.2B
.0480 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel 25673
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: 
Attn:

Certificate of Mill Test Results
BL PEC-895642-001
10Sep14
Pg 1/1



ODY | SK METAL
SALAH YI TILAK LIMITED ERCTI

LC NO: TUDYBK-14.11
FINISH : 2B
ASTM A304/A304M ASME SA304/SA304M

INSPECTION CERTIFICATE

Standard : KSD3698
Cold Rolled Stainless Steel
KS Approval No. : No.1783

DOC No : DY-3K-12-417
CUSTOMER : Oibet Metals
Destination : Baltimore, Maryland, USA
COUNTRY OF ORIGIN : TURKEY

| Coil No. (Heat No.) | Type (STB) | Size | Weight (G) | | Mechanical Properties | | | | | Chemical Composition (%) | | | | | | | | | |
|------------------------|---------------|---------------------|------------|--------|--|--------------------------------|-----------|-----|-----|--------------------------|-----|----|---|-----|------|----|--|--|--|
| | | | Net | Gross | 4.2% Y.S. (kgf/cm ²) | T.S. (kgf/cm ²) | EL (%) | HV | C | Si | Mn | P | S | Ni | Cr | Cu | | | |
| 1 | 304 | 0.018" X 48" X COIL | 8,770 | 8,836 | 28 | 65 | 40 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 2 | 304 | 0.018" X 48" X COIL | 8,787 | 8,853 | 30 | 66 | 41 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 3 | 304 | 0.018" X 48" X COIL | 8,721 | 8,786 | 28 | 64 | 39 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 4 | 304 | 0.018" X 48" X COIL | 8,487 | 8,552 | 28 | 67 | 40 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 5 | 304 | 0.018" X 48" X COIL | 8,733 | 8,800 | 28 | 68 | 40 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 6 | 304 | 0.018" X 48" X COIL | 8,442 | 8,506 | 30 | 65 | 40 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 7 | 304 | 0.018" X 48" X COIL | 4,068 | 4,128 | 27 | 67 | 39 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 8 | 304 | 0.018" X 48" X COIL | 5,482 | 5,512 | 30 | 68 | 40 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 9 | 304 | 0.018" X 48" X COIL | 6,448 | 6,508 | 28 | 68 | 40 | 184 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 10 | 304 | 0.018" X 48" X COIL | 6,147 | 6,198 | 27 | 64 | 37 | 185 | 5.7 | 34 | 104 | 31 | 4 | 803 | 1810 | | | | |
| 11 | 304 | 0.018" X 48" X COIL | 6,765 | 6,776 | 29 | 67 | 40 | 184 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 12 | 304 | 0.018" X 48" X COIL | 8,725 | 8,746 | 30 | 66 | 40 | 184 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 13 | 304 | 0.018" X 48" X COIL | 5,786 | 5,776 | 28 | 64 | 38 | 184 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 14 | 304 | 0.018" X 48" X COIL | 4,306 | 4,316 | 27 | 60 | 38 | 184 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 15 | 304 | 0.018" X 48" X COIL | 2,786 | 2,786 | 27 | 59 | 37 | 184 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 16 | 304 | 0.018" X 48" X COIL | 8,733 | 8,744 | 30 | 61 | 37 | 185 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| 17 | 304 | 0.018" X 48" X COIL | 7,124 | 7,164 | 29 | 64 | 38 | 185 | 5.8 | 33 | 105 | 30 | 5 | 802 | 1810 | | | | |
| TOTAL | | | 83,339 | 83,598 | | | | | | | | | | | | | | | |

Remarks :

WE CERTIFY THAT THE ABOVE MATERIAL HAS BEEN MADE IN OUR MILL IN ACCORDANCE WITH THE ORDER AND SPECIFICATION.

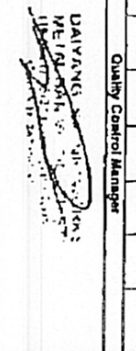
DATE: 02.10.2012

QUALITY CONTROL MANAGER

TEL: 90-282-891-1194

Remarks :
WE CERTIFY THAT THE ABOVE MATERIAL HAS BEEN MADE IN OUR MILL IN ACCORDANCE
WITH THE ORDER AND SPECIFICATION.

TEL : 80-282401-1194

Date : 02.10.2012
Quality Control Manager : 

5 14/09/12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0360 Nom X 48.0000" X 96.0000"

PART NO. ***** OFFERING .036" *****

PO/Rel 25673

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results


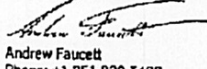
BL PEG-895642-002

10Sep14

Signed by:

Pg 1/1

1945

| outokumpu  | | INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1 | | Document number / N° de certificado / Bescheinigungs-Nr. 0000086214 / 2 Page / Pagina / Seite: 1 / 1 | | | | | | | | | | | | | | | | | | | | | |
|--|---|---|--|---|---|------|------|-------|------|-----|------|------|------|-----|------|-------|------|------|-------|--------|-------|------|------|-------|------|
| 1 ThyssenKrupp Drive; P.O. Box 13000; Calvert, AL 36513-1300 OLBERT METAL SALES LIMITED 989 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA | | | CustomerShip to / Cliente / Besteller/Empfänger OLBERT METAL SALES LIMITED, MISSISSAUGA Customer's order number / N° de Pedido Cliente / Kundenbestell.- TO-1945 Manufacturer's work order no. / N° de Pedido Manufactura / Werksauftragsnr. 901165623 / 005 Delivery note no. / N° de Entrega / Lieferanzahlge Nr. 85287837 / 010 Product / Producto / Erzeugnis SHEET/HOJAS/BLECH Steel grade and quality / Acero / Stahlserie und Gütegruppe TYPE 304L/304 | | | | | | | | | | | | | | | | | | | | | | |
| Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/240M, ASME SA-240 Sec.II Part A Ed. 2013 ASTM A480/480M, ASME SA-480 Sec.II Part A Ed. 2013 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Customer's material no. / N° de material del cliente / Kundenmaterial-Nr. | | Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) | | Steelmaking procedure / Proceso de manufact./ Herstellert | | | | | | | | | | | | | | | | | | | | | |
| | | 0.89 mm x 1,219.20 mm x 2,438.40 mm 0.0351 inch x 48.0000 inch x 96.0000 inch | | AOD | | | | | | | | | | | | | | | | | | | | | |
| Fresh / Acabado / Ausführung | | Ilc / 2B | | | | | | | | | | | | | | | | | | | | | | | |
| Packing-No. / N° de Embalaje / Pack-Nr. | No. of pieces / Piezas / Stückzahl | Actual weight / Peso actual / Ist-Gewicht | Coil No. / Bobina No. / Band-Nr. | Heat No. / Colada / Schmelztemp. | Sample No. / N° de muestra / Proben-Nr. | | | | | | | | | | | | | | | | | | | | |
| 6123784 | 65 | 3,045 lb / 1,381 kg | 733471 | 502403 | 1000182178 | | | | | | | | | | | | | | | | | | | | |
| 6123785 | 65 | 3,056 lb / 1,386 kg | 733471 | 502403 | 1000182179 | | | | | | | | | | | | | | | | | | | | |
| Sum / Suma / Summe | 130 | 6,101 lb / 2,767 kg | | | | | | | | | | | | | | | | | | | | | | | |
| Heat / Colada / Schmelze | Country of heat / País de coque / Erzeugungsort | Chemical composition / Composicion Quimica / Chemische Zusammensetzung | | | | | | | | | | | | | | | | | | | | | | | |
| 502403 | USA | <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Mo</th> <th>% Ni</th> <th>% N</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.024</td> <td>0.38</td> <td>1.55</td> <td>0.028</td> <td>0.0010</td> <td>18.08</td> <td>0.27</td> <td>8.04</td> <td>0.058</td> <td>0.40</td> </tr> </tbody> </table> | | | | % C | % Si | % Mn | % P | % S | % Cr | % Mo | % Ni | % N | % Cu | 0.024 | 0.38 | 1.55 | 0.028 | 0.0010 | 18.08 | 0.27 | 8.04 | 0.058 | 0.40 |
| % C | % Si | % Mn | % P | % S | % Cr | % Mo | % Ni | % N | % Cu | | | | | | | | | | | | | | | | |
| 0.024 | 0.38 | 1.55 | 0.028 | 0.0010 | 18.08 | 0.27 | 8.04 | 0.058 | 0.40 | | | | | | | | | | | | | | | | |
| Sample Position / Localiz. de la muestra / Probenlage | TRANSVERSE | | | | | | | | | | | | | | | | | | | | | | | | |
| Inspection lot / Lote de inspección / Prüflot | YS0.2% PSI / MPa | TS PSI / MPa | EL A2" % | HRB | | | | | | | | | | | | | | | | | | | | | |
| 1000182178 | 39,304 / 271 | 92,240 / 638 | 57.1 | 82 | | | | | | | | | | | | | | | | | | | | | |
| 1000182179 | 39,449 / 272 | 92,095 / 635 | 56.1 | 82 | | | | | | | | | | | | | | | | | | | | | |
| Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche: Test of identity (spectrum analysis) / Control de identidad (método espectrográfico) / Verwechslungsprüfung (Spektralanalyse): HEAT - TREATMENT :1020°F/AIR No welding or weld repairs were performed on this material No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2011/65/EU Compliant Product manufactured in the USA Country of Heat as per ISO 3166-1 | | | | | | | | | | | | | | | | | | | | | | | | | |
| Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001: 2008 certified company Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt | | | The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die gemieteten Werte entsprechen den gespeicherten Daten  Andrew Faucett Phone: +1 261 829 3492 Name of expert / Nombre del experto / Name des Sachverständigen | | | | | | | | | | | | | | | | | | | | | | |
| | | | Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 05/01/2014 | | | | | | | | | | | | | | | | | | | | | | |

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" x 144.0000"

PART NO.

P.O./Ref 25673

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:



BL PEC-895642-003

10 Sep 14
Pg 1/1

Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST ASTM B221

| | | | | | | | | | |
|----------------|---------------------------|----------------------|------------|------------------|----------|------------------|------------------------|--------------------|--------------|
| BILL TO | THYSSENKRUPP MATERIALS NA | CERT CODE: | 1 | DIE NUMBER | S | DATE OF SHIPMENT | JUL/28/2014 | EXTRUDEX ORDER NO. | MANIFEST NO. |
| SHIP TO | THYSSENKRUPP MATERIALS NA | CUSTOMER PO | PEC-259749 | ALLOY | 6061 | TEMPER | T6511 | 171104 | — 6 |
| SO DESCRIPTION | 1"x2" FB | CUSTOMER PART NUMBER | 7238-S | PART DESCRIPTION | 1"x2" FB | FORBES DODWELL | | 311944 | |
| | | | | | | | CERTIFICATION | MADE IN CANADA | |
| | | | | | | | MILL TEST ASTM B221-13 | | |

Mechanical Properties

| Lot | Alloy | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|------|-------|-------------|---------------------------------|----------------------|--------------------|------------------|--------------|
| A.11 | 6061 | JUL/22/2014 | 42.40 | 37.00 | 14.00 | 88.8, 89.0, 89.0 | |

Chemical Composition

| Cast Number | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Ga | V | B | Zr | Bi | Pb | Sn | Sr | Co | Al | Other |
|------------------|------|------|------|------|------|------|----|------|------|----|---|---|----|----|----|----|----|----|----|----------------|
| A.11 2BX486 6061 | 0.61 | 0.14 | 0.21 | 0.02 | 0.89 | 0.07 | 0 | 0.01 | 0.01 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Remainder 0.03 |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.



David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S18GA

PO / BATCH NO.: M130345 / P025673

DATE: SEP 12th, 2014

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.050"

QUANTITY RECEIVED: 5 PLS (160 sq')

THICKNESS RECEIVED: 0.045"

QUANTITY INSPECTED: 5 PLS 160 sq'

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|---------------------------------------|-----------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> | |
| CORRECT FINISH | <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> N | |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | ASTM A240 |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> N | B200951-2 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> N | M304S18GA |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> N | M130345 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|------|
| TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | 1/15 |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|---------------------------|-----------------------------------|
| INSPECTED BY: <u>DAS</u> | SIGNED OFF BY: _____ |
| DATE: <u>9-89 1465/12</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S 20G7A

PO / BATCH NO.: M130345 / PO 25673

DATE: SEP 12TH 2014

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.040"

QUANTITY RECEIVED: 4PCS (1285g)

THICKNESS RECEIVED: 0.038"

QUANTITY INSPECTED: 4PCS (1285g)

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|---|-------------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> | |
| CORRECT FINISH | <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> N | |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | ASTM A240 |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> N | 502403 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> N | M304S 20G7A |
| CORRECT M# ON THE MATERIAL | Y <input checked="" type="checkbox"/> N | M130345 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="checkbox"/> | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|-----|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D | n/g |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|---|--|
| <p>INSPECTED BY: <u>16</u></p> <p>DATE: <u>14/09/12</u></p> | <p>SIGNED OFF BY: _____</p> <p>DATE: _____</p> |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B1.00 x 2.00

PO / BATCH NO.: M130345 / P025673

DATE: Sept. 12th, 2014

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 2.0 x 1.0

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 2.019 x 1.005

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: —

QUANTITY REJECTED: —

SHEET SIZE RECEIVED: —

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|---|-----------------------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> N | |
| CORRECT FINISH | <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | |
| CORRECT THICKNESS | <input checked="" type="checkbox"/> N | |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | <input checked="" type="checkbox"/> N | ASPM B 221 |
| CORRECT REF # TO LINK CERT | <input checked="" type="checkbox"/> N | 171104-6 |
| CORRECT MATERIAL IDENTIFICATION | <input checked="" type="checkbox"/> N | M6061 T6 B1.00 x 2.00 |
| CORRECT M# ON THE MATERIAL | <input checked="" type="checkbox"/> N | M130345 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="checkbox"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|-----|
| | HRC | HRB | DUR A | DUR D | |
| TYPE OF MATERIAL | | | | | n/h |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|-----------------------------|--|
| INSPECTED BY: <u>DAS 16</u> | SIGNED OFF BY: <u> </u> |
| DATE: <u>9-89 14/09/12</u> | DATE: <u> </u> |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

| | | | |
|-----------------|----------------|----------------|----------------------|
| Contact Name | | Buyer | Chantal Lavoie |
| Vendor Phone | 905 669 9444 | Customer POID | |
| Ship To Contact | | Customer Tax # | 10127-2607 |
| Ship To Phone | | Terms | Net 30 |
| Ship Via: | VENDOR'S TRUCK | Currency | CAD |
| Ship Acct: | | FOB | FCA – (Free Carrier) |

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|----------|---|------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1 | M2024T3S.070 | 2024-T3 .070 sheet | 9/17/2014 Yes 9/17/2014 | | 48.00 sf | \$5.42 | \$260.00 |
| | MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 25.00\$ SKID INCLUDED IN PRICE OF MATERIAL | | | | | | |
| | Line Total: | | | | | | \$260.00 |
| 2 | M2024T3S.090 | 2024-T3 .090 sheet | 9/17/2014 Yes 9/17/2014 | | 48.00 sf | \$5.76 | \$276.50 |
| | MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 | | | | | | |
| | Line Total: | | | | | | \$276.50 |

Note:

9/8/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3 M304S18GA 304/316 .050 Sheet 9/15/2014 160.00
Yes
9/15/2014

MATERIAL; AISI 304/316 SS SHEET ANNEALED
AS PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR
ASME SA240

✓
\$4.03 \$645.21
sf

Per 9/12

Line Total: \$645.21

4 M304S20GA 304/316 .040 Sheet 9/15/2014 128.00
Yes
9/15/2014

MATERIAL; AISI 304/316 SS SHEET ANNEALED
AS PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR
ASME SA240

[Signature]
\$3.21 \$410.88
sf

Line Total: \$410.88

5 M6061T6S.032 6061-T6 Sheet 0.032" 9/15/2014 144.00
Yes
9/15/2014

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

\$1.81 \$260.70
sf

Note:

9/8/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$260.70

6 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 9/15/2014
Yes
9/15/2014

12.00
f

\$5.08

\$60.90

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$60.90

7 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X 9/17/2014
0.250" Yes
9/17/2014

24.00
f

\$13.75

\$330.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$330.00

Note:

9/8/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25673**

Purchase Order Date 9/8/2014

PO Print Date 9/8/2014

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

8 71401-45

PROCUREMENT
QUALITY CLAUSES

9/15/2014

1.00

\$0.00

\$0.00

No

9/15/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total:

\$0.00

PO Total:

\$2,244.19

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

9/8/2014